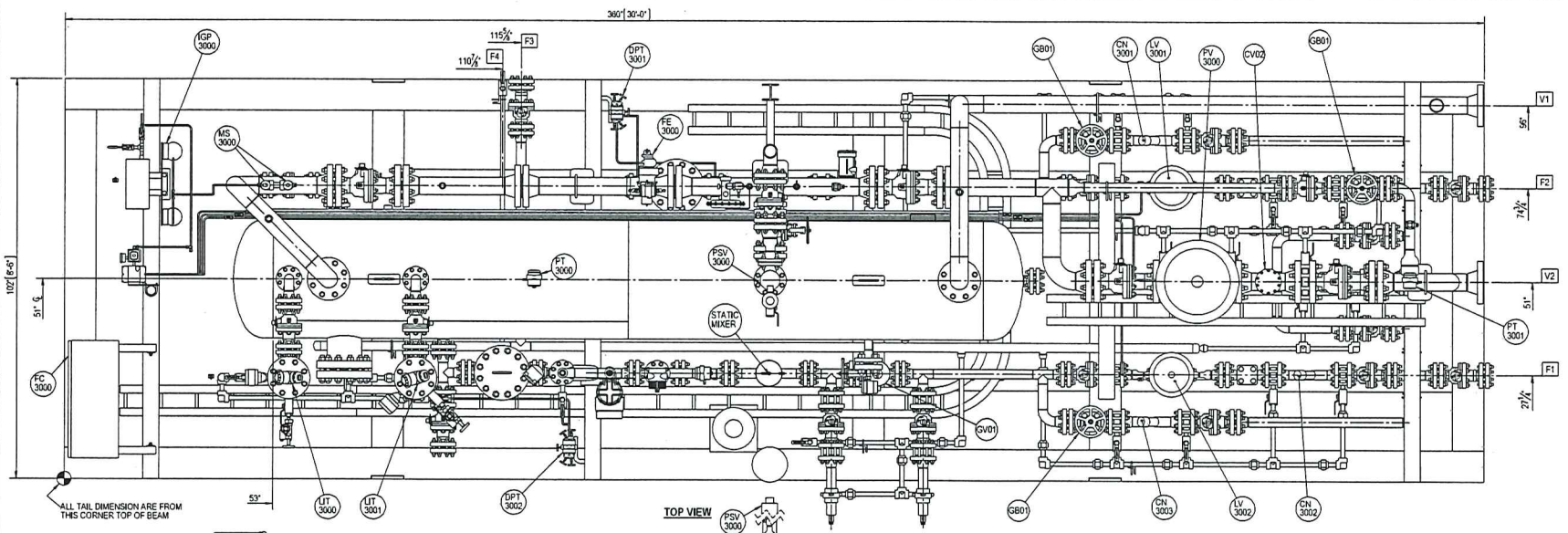
APPROX WEIGHT 27,750



GENERAL NOTES:

1. APPROX. WEIGHT: 27,750 LBS.
2. ALL OPENINGS TO BE PLUGGED OR CAPPED PRIOR TO SHIPPING.
3. ALL SHARP EDGES TO BE GROUND TO 1/8" RADIUS.
4. SHOP TO FABRICATE & LOCATE PIPING SUPPORTS AS REQUIRED DURING ASSEMBLY.
5. ALL BOLT HOLES ARE TO STRADDLE NORMAL CENTER LINES UNLESS NOTED.
6. SEE P&ID FOR INSTRUMENTATION HOOK-UP.
7. ALL DIMENSIONS ARE ± 1/4" UNLESS OTHERWISE NOTED.
8. ELECTRICIAN TO INSTALL JUNCTION BOX & CABLE TRAY.
9. SHOP TO ENSURE HANDLES WILL OPERATE FULLY.

TESTING NOTES:

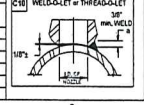
1. 10% RADIOGRAPHY OF EACH WELDER OF ALL PIPING WELDS.
2. FOR HYDRO, TEST REFERENCE DWG, TTG-140002-HYDRO

MATERIAL REQUIREMENTS
PER N-1000 | FORUM STANDARD MATERIAL REQUIREMENTS: MILL TEST REPORTS REQUIRED ON ALL MATERIAL NEW AND UNUSED MATERIAL

SCHEDULE OF CONNECTIONS

MARK	SIZE	TYPE	RATING	DESCRIPTION
V1	4"	RF	600#	INLET
V2	4"	RF	600#	GAS OUTLET
F1	2"	RF	600#	OIL OUTLET
F2	2"	RF	600#	WATER OUTLET
F3	2"	RF	600#	DRAIN HEADER
F4	3/4"	THRD	6000#	BASKET STRAINER DRAIN

C10 WELD-O-LET or THREAD-O-LET



FORUM ENERGY TECHNOLOGIES

PROPRIETARY AND CONFIDENTIAL
THIS DRAWING IS THE PROPERTY OF
PRODUCTION EQUIPMENT
3320 N. N.25 GAINESVILLE, TEXAS 76240 AS
SUCH IS NOT TO BE DISTRIBUTED UNDER
ANY CIRCUMSTANCES FOR DESIGN OR
FABRICATION PURPOSES WITHOUT PRIOR
WRITTEN CONSENT.

TITLE:
TEST SEPARATOR
30" OD X 15'-0" 1440 DP ASME CODE
Forum Part Number: 88000054

DRAWN BY:	CHECKED BY:	CUSTOMER:	SIZE:
Randy Dimmpkis 3/2/14	M WRIGHT	AMGARKO	D

JOB NO.	DWG. NO.	REV
	TTG-140002	0