

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
 (ALTERNATIVE FORM FOR SINGLE CHAMBER, COMPLETELY SHOP OR FIELD FABRICATED VESSELS ONLY)
 AS REQUIRED BY THE PROVISIONS OF THE ASME CODE RULES, SECTION VIII, DIVISION 1

1. Manufactured and certified by: AXH air-coolers, LLC - 401 EAST LOWRY ROAD - CLAREMORE, OKLAHOMA 74017
(Name and address of manufacturer)

2. Manufactured for: PROPAK SYSTEMS, 440 EAST LAKE ROAD, POSTAL BAG 2, AIRDRIE, ALBERTA, CANADA T4B 2C3

3. Location of installation: UNKNOWN
(Name and address)

4. Type HORZ. H. EXCHANGER 87641.1 T8955.2 87641 TRIM R0 13719 2009
(Horiz. Or vert., tank) (Mfg's serial No.) (CRN) (Drawing No.) (Nat'l Bd. No.) (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL
 CODE. The design, construction and workmanship conform to ASME Rules, Section VIII, Division 1. 2007 EDITION
Year

to: 2008a ADDENDA - -
Addenda (Date) Code Case Nos. Special Service per UG-120 (d)

6. Shell: TUBE&PLUG: SA-516 70N FR & BK 1 3/8" .0625 FR & BK 0' 8 1/8" 12' 1/2"
Mat'l (Spec. No., Grade) Nom. Thk. (in.) Corr. Allow. (in.) (inner diameter) Length (overall)

7. Seams: CORNER JOINT SEE REMARKS 1.0 NONE NONE - - *2
[Long. (welded, dbl, Sngl., Lap, Butt)] R.T. (Spot or Full) Eff. (%) H.T. Temp. (F) Time (hr.) Girth (Welded, Dbl., R.T. (Spot, Partial, Eff. (%) No. of Courses

8. Heads: (a) Material WRAPPERS: SA-516 70N (b) Material ENDS: SA-516 70N
(Spec. No., Grade) (Spec. No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
a	WRAPPERS	1 1/4"	.0625"	-	-	-	-	-	**	FLAT
b	ENDS	1"	.0625"	-	-	-	-	-	***	FLAT

If removable, bolts used (describe other fastenings) _____
(Material Spec. No., Gr., Size, No.)

9. MAWP 1650 psi N/A at max. temp 350 °F N/A
(Internal) (External) (Internal) (External)

Min. design metal temp. -20° F at 1650 psi Hydro., pneu.-Or-comb. test pressure 2145 psi

10. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam. or Size	Type	Material	Nom. Thk.	Reinforcement Material	How Attached	Location (Header)
INLET/OUTLET	4	8"-900#	PIPE / RFWN	SA-106-B / SA-105	S/160	NONE	UW-16(a)	HEADER
INSTRUMENT	1	1"	CPLG	SA-105	6000#	NONE	UW-16(a)	HEADER
PLUGS	700	7/8-14	UNF	SA-105	-	-	-	HEADER

11. Supports: Skirts NO LUGS N/A LEGS N/A OTHER STRUCTURE Attached: BOLTED
(Yes or no) (No.) (No.) (Describe) (Where and How)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report:

(Name of part, item number, Mfg's. name, and identifying stamp)

*2 HEADERS, ONE AT EACH END. **WRAPPERS FLAT DIA. 6 3/4" X 12' 1/2". ***ENDS FLAT DIA. 6 3/4" X 5 5/8".

350 TUBES SA-214 3/4" O.D. X .060 MW 18' 0" LG. RADIOGRAPH PER CUSTOMER SPECIFICATIONS.

IMPACTS EXEMPT PER UCS-66(a) CURVE D. PRESSURE RELIEF DEVICE BY OTHERS. CONSTRUCTED IN ACCORDANCE WITH APPENDIX 28.

CERTIFICATE OF SHOP / FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section V111, Division 1. "U" Certificate of Authorization No. 34,950
 expires 02/07/2011

Date: 7-15-09 Co. name: AXH air-coolers, LLC. Signed Renee Weeks
(Manufacturer) (Representative)

CERTIFICATE OF SHOP / FIELD INSPECTION

Vessel constructed by AXH air-coolers, LLC. at 401 E. LOWRY ROAD - CLAREMORE, OKLAHOMA 74017

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and / or the State or Province of OKLAHOMA and employed by SENECA INSURANCE COMPANY OF TEXAS

have inspected the component described in this Manufacturer's Data Report on 7-13-09 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date: 7-15-09 Signed: [Signature] Commissions NB 124619 01/09/3
(Authorized Inspector) (Nat'l Board (incl. endorsements,) State, Prov. and No.)