

DOC. NO: 0801-RCT-WM

PAGES: 2 (INCLUDING COVER)

Weld Map

Inlet Separator

(VSP-Z6011)

Customer: BPXA / WP

Project: WRDX GPP

PO / Job No.: 10741230-0019

Deliverable Item No.: 6.1

SDDR Item No.: B04

WorleyParsons
REVIEWED BY: S. TENDULKAR DATE: 2/3/09

Purchaser's review and/or release for fabrication shall not be construed as relieving seller of any obligation or responsibilities with respect to these documents or the items to be furnished by seller pursuant thereto.

VC RELEASED FOR FABRICATION - CORRECT AND RESUBMIT

VF FINAL - DO NOT RESUBMIT

VI FINAL - INFORMATION ONLY

VN NOT RELEASED FOR FABRICATION - CORRECT AND RESUBMIT

VM FINAL MANUAL(S) - NOT RETURNED TO VENDOR

VEF FINAL - ELECTRONIC FILES

VV VOID - SEE COMMENTS ON DOCUMENTS

E0 DO NOT ISSUE THIS REVISION SUPERCEDED BY ANOTHER REVISION

bp

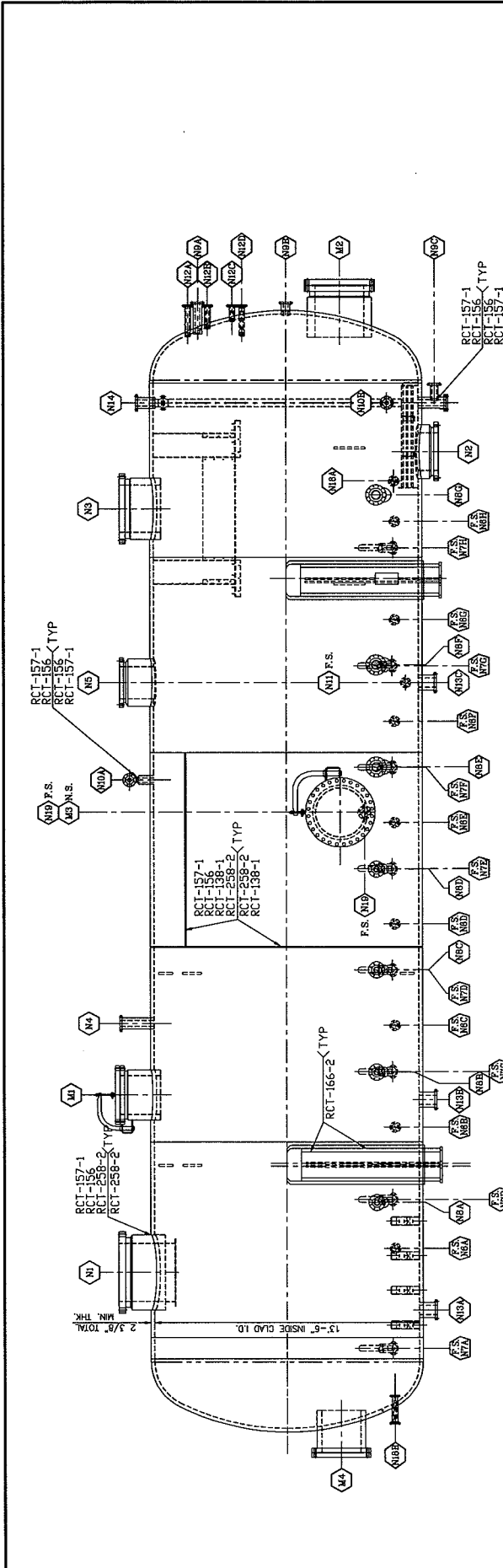
Rev. No.	Date	Prepared By	Checked By	Description
A	08/19/08	FS	BN	Issued for Approval
B	1/22/09	FS	BN	Issued for Approval

B04

VND.	DISC	PROJ#	P.O.	SEQ	SHT	REV	TAG
	VS	37305244-02	0019	00027	001	001	VSP-Z6011

2.01.6.01





WELDMAP

FOR INTERNALS USE RCT-103-2 AND RCT-110-1

RCT-103-2	(GT+SM)	ER316L + E316L	QUALIFIED
RCT-110-1	(FC)	E316LT-1	QUALIFIED
RCT-138-1	(GMAW+SMAW+SAW)	ER70S-6+E7018+EM12K	QUALIFIED
RCT-156	(FC+SA)	E309LT-1+ER309L	QUALIFIED
RCT-157-1	(FC)	E316LT-1 (OVERLAY)	QUALIFIED
RCT-166-2	(FC+SA)	E71T-1+EM12K	QUALIFIED
RCT-258-2	(FCAW+SMAW)	E71T-1+E7018	QUALIFIED

NOTE: USE RCT-156+RCT-157-1
TO OVERLAY INSIDE AND OUT SIDE OF NOZZLE
WERE REQUIRED (NECK OF C.S. NOZZLES).

REV.	DESCRIPTION	DATE	BY	APPROVED
1	ISSUED FOR APPROVAL	07/09	SS	ES
2	ISSUED FOR APPROVAL	07/09	SS	ES

R.C. TECHNICAL WELDING & FABRICATION, INC.
 42814 MILLA LANE, SIMPSON, TEXAS 75777
 R.C. TECHNICAL WELDING & FABRICATION, INC.
 CUSTOMER: PROSEP TECH, INC.
 CLIENT: ARCO ALASKA INC.
 PEGS. No. 0801

SIZE: 11.380
 DRAWN BY: *Adrian Impey*
 REVISED BY:
 DATE:
 CHK'D BY: FERMIN SANDOVAL
 DATE: RCT08-11380-WM
 APPR'D BY: FERMIN SANDOVAL
 SCALE: N/A

TITLE: INLET SEPARATOR
 VSP-Z6011

REV. 1 OF 1